



ORDER THE CORRECT VACUUM TABLE TO FIT YOUR NEEDS

To Order The Correct Vacuum Table:

1. Enter your table's specifications below using Figures 1, 2 and 3 or 4.
2. Fill out the contact information at the end of this 3-page form. Incomplete information can hinder the application process and slow down your request.
3. Either enter your information **online** at http://gpiiparts.com/Vacuum_Beds/index.php or **fax** this completed order form to:

GPI Vacuum Table Order Department

Fax: 773.777.0909

Email: sales@gpiiparts.com

Note If the diagrams on this form do not fit your particular application, you may submit your own diagram. You must still complete the contact information portion of this form.

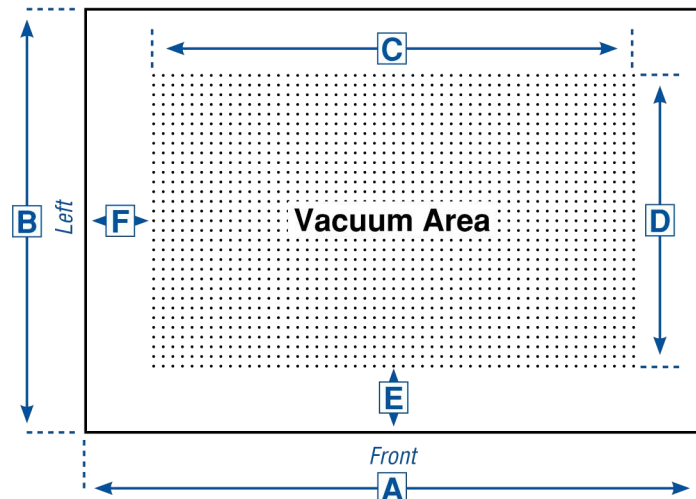


Figure 1. Top view of vacuum table.

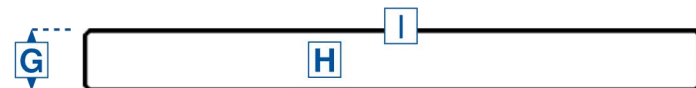


Figure 2. Side view of vacuum table.

Note Vacuum tables are manufactured with **beveled** edges unless otherwise specified.

Note For tables requiring **cutouts** for grippers, please indicate on Figure 1 the approximate placement of all cutouts (see item J in the next column for additional information you will need to complete).

Vacuum Table Specifications

- A** Outside Dimension (front) ____ (in.) ____ (cm)
- B** Outside Dimension (side) ____ (in.) ____ (cm)
- C** Vacuum Area (front) ____ (in.) ____ (cm)
- D** Vacuum Area (side) ____ (in.) ____ (cm)
- E** Vacuum Area Placement (from front) ____ (in.) ____ (cm)
- F** Vacuum Area Placement (from left side) ____ (in.) ____ (cm)
- G** Table Thickness ____ (in.) ____ (cm)
- H** Inside Table (check one)
 - Impregnated Corrugated Honeycomb
 - Aluminum Honeycomb
- I** Table Top (check one)
 - Anodized Aluminum
 - Stainless Steel
 - Other _____
- J** Gripper Cutout(s) Placement(s) (circle whether dimensions will be in inches, centimeters or millimeters): (in.) (cm) (mm)

Number of cutouts _____

Dimension of cutouts ____ (L) ____ (W)

Cutout(s) placement (from left side) ____ (in.) ____ (cm) ____ (mm)

Cutout(s) placement (from front) ____ (in.) ____ (cm) ____ (mm)

Vacuum Connections

Use Figure 3 or 4 on next page to indicate approximate placement of vacuum connections.

Draw a circle(s) ○ to indicate the location(s) of the vacuum connection port(s).

If the port(s) is to be placed on the top of the table, write the word "TOP" inside Figure 3. If the port(s) is to be placed on the side of the bed, use Figure 4. Complete the information on the table that follows.



A Division of The AWT World Trade Group

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Figure 3. Top view of vacuum table for port location(s). Port(s) will be placed on underside of table unless otherwise indicated.

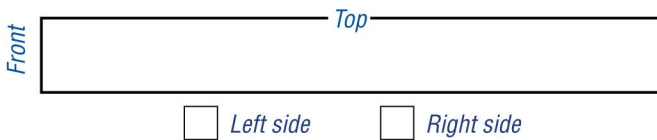


Figure 4. Side view of vacuum table for port location(s). Indicate left or right side

Number of connection port(s) _____
 Diameter of connections port(s) _____
 _____ (in.) _____(cm)

IMPORTANT!

Vacuum hose connection ports are placed in the center of the underside of the vacuum table unless otherwise specified. The Vacuum Hose Connector uses a 1-1/4" I.D. diameter hose (the maximum size allowed on a 1-1/4" table). If you require a larger diameter connector, you must order a thicker vacuum table. Call GPI for assistance.

Placement of Port(s)

(Complete the following section ONLY if you require precise placement of vacuum connections)

Port 1 Distance from left _____ (in.) _____(cm)
 Distance from front _____ (in.) _____(cm)

Port 2 Distance from left _____ (in.) _____(cm)
 Distance from front _____ (in.) _____(cm)

Port 3 Distance from left _____ (in.) _____(cm)
 Distance from front _____ (in.) _____(cm)

Port 4 Distance from left _____ (in.) _____(cm)
 Distance from front _____ (in.) _____(cm)

Disappearing Guides and Lift Pins

If your application requires disappearing guides and/or sliding (lift) pins, indicate their approximate locations in Figure 1 on previous page. Use G1, G2, G3, etc. for the guides and P1, P2, P3, etc. for the lift pins. Use the table below for precise placement:

Number of disappearing guides _____
 Number of lift pins _____

Disappearing guides

Guide 1	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Guide 2	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Guide 3	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Guide 4	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)

If you require more than 4 guides, please continue adding locations on a separate sheet of paper.

Sliding (lift) pins

Pin 1	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Pin 2	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Pin 3	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)
Pin 4	Distance from left _____ (in.) _____(cm)
	Distance from front _____ (in.) _____(cm)

If you require more than 4 lift pins, please continue adding locations on a separate sheet of paper.

Be sure to complete the contact information on the next page and send all 3 pages of this Quotation / Order Form to GPI

Replacement Parts & Remanufacturing Services

Visit our web site: www.gpiparts.com



IN ADDITION TO YOUR VACUUM TABLE SPECIFICATIONS, PLEASE INCLUDE THE FOLLOWING INFORMATION WHEN YOU SEND THIS FORM TO GPI

YOU MAY FAX THE FORM TO 773.777.0909 OR EMAIL IT TO SALES@GPIPARTS.COM:

Mr. Ms.

Name _____ Email _____

Company _____ Title _____

Address _____

City _____ State _____ Zip Code _____

Telephone _____ _ext _____ Fax _____

Web site _____

Please recommend an airflow and blowback system.

Please recommend a vacuum motor.

Additional Information / Notes



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